

HEAVY DUTY 25 The Workhorse



LEDCO's **HD25** is called the **Workhorse** for good reason. Owners often tell us their **HD25 Workhorse** is more than 20 years old and still going strong with only minimal maintenance. They tell us the **HD25** is their go-to machine due to its rugged construction, durability, flexibility, and trouble-free operation. One owner even suggested we find a "tougher" name.

The **HD25** is an ideal machine for a wide variety of businesses – trade laminators, inkjet printers, graphics or finishing shops, military installations, hospitals, government and school support centers, mapmakers, publishers, and manufacturers – because it will mount or mount and laminate in a single pass on boards up to ½ inch thick. It will handle different materials without setup changes, run polypropylene film, laminate one-sided, and do cold lamination with the addition of a release liner takeup.

Adding our automatic cutter to the **HD25** provides a rugged, fully automatic laminating system that will provide high quality results and save thousands of dollars for many, many years to come.

Versatile and Easy to Use

- Mount or mount and laminate in a single pass on boards up to ½ inch thick
- Hot or cold laminating
- Handles a wide range of applications

Reliable

- Rugged, industrial construction provides years, even decades, of reliable operation
- Low maintenance

Great Value

- 2-year manufacturer's parts and labor warranty
- Toll-free telephone support

FEATURES

- **Independent, intelligent heat controls** display both set and actual temperature. Control microprocessor learns to anticipate the heat demand of each job and maintains within a few degrees of the set temperature.
- **Driven, interchangeable silicone laminating and pull rollers** provide superior release, high laminating quality, and easy cleaning while avoiding the wrinkling that can occur with only one driven roller.
- **Built in retractable slitters** save labor time by automatically trimming side scrap during the laminating process. Slitter head can be adjusted precisely and independently.
- **Large film roll capacity**
- **Dual tension knobs** for each supply roll mandrel make it easy to produce wrinkle-free lamination.
- **Forced air cooling** ensures quality results when running thicker films.
- **Easy access controls** including removable heat shoes and variable speed controls ensure easy operation and make the minimal maintenance and cleaning a breeze.
- **Includes stand**
- **Integrated precision feed tray safety guard** ensures the guard will be in place when laminating to protect operators.
- **Variable speed control** adjusts for various film and substrate thicknesses.
- **Feed tray includes left and right side guides**
- **Made in USA; two-year manufacturer's parts and labor warranty**

LEDCO INC

a Graphic Laminating company



HEAVY DUTY 25

HEAVY DUTY 25

HEAVY DUTY 25 The Workhorse

OPTIONS

Release liner takeup removes liner material from pressure sensitive (PSA) films

Footage counter for accurate film usage measurement

Additional slitter heads for multiple-up work

1" and 2¼" mandrels available (3" is standard)



SPECIFICATIONS

Maximum laminating width	25"
Speed	0 – 25 feet per minute
Laminating roller diameter	1.5"
Supply roll core size	3" standard (1" or 2¼" optional)
Maximum film thickness	up to 10 mil
Maximum laminating thickness	½"
Maximum film roll diameter	12"
Dimensions (includes stand)	38"L x 51"H x 25"D
Shipping Dimensions (includes stand)	56"L x 60"H x 43"D
Weight/Shipping Weight	285/560 lbs.
Electrical (single phase)	208-240v, 16 amps 50/60 Hz, 3000 watts
Motor	¼ hp DC, variable speed

Specifications subject to change without notice.

- **CE, NRTL, TUV certified for North American and Europe**

LEDCC INC

a Graphic Laminating company

4265 North Main Street • Hemlock, NY 14466
Phone: 800-345-5300
 Email: info@ledcoinc.com • www.ledcoinc.com

