

# ROSBACK COMPANY

## TrueLine Series Models 220B and 223B



**High Speed System for Perforating, Scoring, and Slitting**

- Vacuum and Friction Feed Models
- Heavy Duty Construction
- Accurate and Dependable
- Fast Setup and Low Maintenance

**Use with the [TrueScore-Pro](#) Heads to Create a Perfect High Speed Scoring System to Eliminate Cracking**

*IDEAL FOR DIGITALLY  
PRINTED STOCK*

### Performance & Finishing Features

Designed for runs of hundreds and thousands... built for thousands of runs.

Rosback has been providing world class perforating and slitting solutions since 1881. The TrueLine feeding mechanism is so consistent that it is copied by many folder manufacturers wanting continuous, accurate feeding of various weights of paper. TrueLine Perforators provide a high quality, cost-effective perforating and scoring solution that presses or folders cannot match.

Enjoy a wide variety of uses including Slot, Knife-Cut and Micro Perforation, Slitting, and Scoring. Get precision results on stocks ranging from 9-lb. onionskin to 1/16" board. Rosback TrueLines are well known for simplicity of use and years of trouble free operation. Ask about the **226B Tandem Shaft Model** for Virtually unlimited Perf and Score patterns.

Add the patent pending **TrueScore-Pro** for crack free scoring on the most difficult materials, including digitally printed stock.

### PERFORMANCE FEATURES

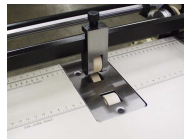
- Vacuum or Friction Feeding
- Side Guides Micro Adjust for Position and Squareness
- Micro Adjust Caliper for Precise Feed Control
- Very Low Maintenance
- See Through Safety Cover
- Quickly Add or Remove Heads
- Quick Lateral Guide Adjustment
- Molded Drive Rollers for Precise Register Control
- Run up to Five Perf Heads on 220B
- Run up to Ten Perf Heads on 223B
- Variable Speed up to 24,000 FPH
- Handles Materials from 9-lb. Onionskin to 1/16" Board

Add a Model 920 or 923 Conveyor to dramatically increase production. Divided deliveries for cards and strips and other special deliveries also available

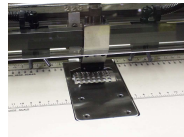


### 220/223 STANDARD EQUIPMENT

- 2-Sets of Slot Perf Heads w/Burr Rollers
- 1-Set of Scoring/Creasing Heads
- 2-Sets of Drive Rollers
- 8-Perforating Blades
- 1-Tool Kit
- 1-Spare Parts Kit
- 1-Set Full Circle Shaft Supports (223 only)



Positive dual friction feeding with micro adjustments for continuous feeding without fanning stock.



Positive & continuous vacuum feeding prevents marking of sensitive materials.



Precision, ergonomic adjustments for position, depth, and speed, plus a large, easy to turn safety handwheel



Secure locking side guide and micrometer side guide angle adjustment compensate for stock squareness.



Add a Caster Kit to make it portable. Relocate to the area it's needed, or roll away to free up floor space when not in use.

### OPTIONS AND ACCESSORIES

- TrueScore-Pro heads for crack free digital scoring
- Sheet Gap Control for feeding onto a 248 Cross Perforator or a right angle folder
- Caster Kit
- Quick-Align Perforating Heads
- Easy-Out Perforating Shafts
- Wide Variety of Scoring Heads
- Split Scoring Heads
- "CD" Inlay Heads
- Gutter Slitter/Perf Heads
- Knife-Cut Heads
- Micro-Perf Heads
- Slitting Heads
- Pressure-Sensitive Slitting Attachment
- Special Engineered Heads
- CE Guarding Package



TrueScore-Pro Scoring Heads



Standard Precision Rosback Heads

220/223 TRUELINE PERFORATOR SPECIFICATIONS		
	220B	223B
<b>Sheet Sizes</b>		
Minimum	3" (7.6 cm) x 3" (7.6 cm)	3" (7.6 cm) x 3" (7.6 cm)
Maximum	20" (52 cm) x 23" (58 cm)	26" (66 cm) x 26" (66 cm)
<b>Dimensions</b>		
Length	55" (140 cm)	61" (155 cm)
Width	32" (81.3 cm)	38" (97 cm)
Height	42" (107 cm)	44" (112 cm)
<b>Weights</b>		
Net - Friction	275 lbs. (125 kg)	335 lbs. (152 kg)
Shipping - Fric	366 lbs. (166 kg)	423 lbs. (192 kg)
Export - Fric	430 lbs. (195 kg)	520 lbs. (236 kg)
Net - Vacuum	365 lbs. (166 kg)	425 lbs. (193 kg)
Shipping - Vac	450 lbs. (204 kg)	515 lbs. (234 kg)
Export - Vac	520 lbs. (236 kg)	625 lbs. (284 kg)
<b>Electrical</b>		
Standard*	120 vac, 60 Hz, 1Ph, 5 amp (slow-blow recommended)	
Pump Supply	120 vac, 60 Hz, 1Ph, 15 amp (circuit breaker required)	
<b>Cycle Speed</b>		
Feet per hour	Up to 24,000	
<b>Minimum Spacing Between Lines</b>		
Perforating	3/4" (1.9 cm) standard - 1/2" (1.3 cm) available	
Score/Crease	1/4" (6.4 mm) Standard	

\*Contact Rosback for alternate electrical requirements  
Design Specifications Subject To Change Without Notice

\*Your Dealer:

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