

# ROSBACK COMPANY

## 240XL Series Models 240XL and 243XL



### High Speed System for Perforating, Scoring, and Slitting

- 100% Accurate Side Registration
- Easy Out Shafts for Quick Setup
- Deep Pile Feed for Near Continuous Production
- Control Options for a Wide Range of Applications
- Ideal for Multiple Scores and Micro Perforations

Use with the **TrueScore-Pro** Heads to Create a Perfect High Speed Scoring System to Eliminate Cracking

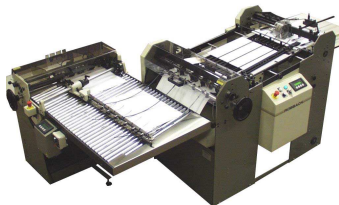
*IDEAL FOR DIGITALLY  
PRINTED STOCK*

Rosback 240 Series machines are the fastest, most productive and heaviest duty in our lineup. A wide variety of uses including Slot, Knife-Cut and Micro Perforation, Slitting, and Scoring. Get precision results on stocks ranging from 9-lb. onionskin to 1/16" board. These versatile machines will produce intricate patterns such as perf, score and slit combinations, "CD" inlays and "J" cards, tickets, and forms. The capabilities are virtually unlimited. Designing and building perforators for over 120 years, Rosback perforating, scoring, and slitting machines are known worldwide as the most accurate and dependable. *Start XLERating Your PROFITS Today!*

Add the patent pending **TrueScore-Pro** for crack free scoring on the most difficult materials, including digitally printed stock.

### PERFORMANCE FEATURES

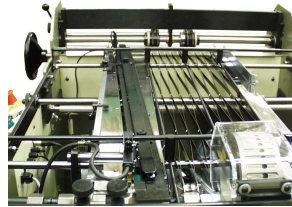
- Deep Pile Feed for near continuous production
- Heavy duty ball bearing construction for max performance and long life
- Strong, stable shaft supports guarantee excellent results when doing multiple scores or micro perforations
- Standard Easy-Out Shafts dramatically reduce setup time when tooling changes are required
- Ergonomically located operating controls and touch screen set up.
- Consistent feeding with precise pile height control and separate vacuum and pressure units
- 100% accurate registration system with micrometer dials for angular adjustments and position
- Programmable total & batch counter
- Quick set double sheet detector



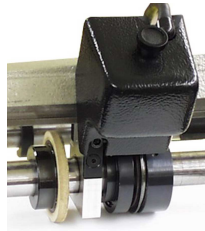
Optional 248 and 249 Right Angle to finish two directions in one pass

### 240XL STANDARD EQUIPMENT

- Ball Bearing Construction
- Easy-Out Shafts
- Double Sheet Detector
- Total & Batch Counter
- 2-Sets of Slot Perf Heads w/Burr Rollers
- 1-Set of Scoring & Creasing Heads
- 8-Perforating Blades
- 1-Tool Kit



100% Accurate Registration



Optional Cobra Strike Perforating Heads

### 243XL STANDARD EQUIPMENT

- Ball Bearing Construction
- Easy-Out Shafts
- Double Sheet Detector
- Total & Batch Counter
- 4-Sets of Slot Perf Heads w/Burr Rollers
- 2-Sets of Scoring & Creasing Heads
- 8-Perforating Blades
- 1-Tool Kit



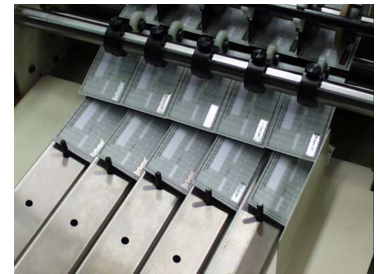
Available TrueScore-Pro Scoring Heads



Available Conveyor Deliveries

### ACCESSORIES

- Quick-Align Perforating Heads
- TrueScore-Pro Digital Scoring Heads for crack free scoring.
- "CD" Inlay Heads
- Cobra Strike Perf Heads
- Gutter Slitter/Perf Heads
- Knife-Cut Heads
- Micro-Perf Heads
- Narrow Margin Heads (3/8" From Sheet Edge)
- Pressure-Sensitive Slitting Attachment
- Slitting Heads
- Special Slot-Perf Heads (1/2" Between Perf Lines)
- Delivery Options include Static, Jog, Conveyor, or Receding Stacker
- Cross Perf/Right Angle (Model 248)



Optional Delivery Dividers for cards, tickets, and labels

### XL SERIES VACUUM PILE-FEED PERFORATOR SPECS

Minimum Sheet Size	7-1/2" (19.1 cm) x 7-1/2" (19.1 cm)
Maximum Sheet Size	30" (76.2 cm) x 30" (76.2 cm)
Min space between lines of perf	3/4" (1.9 cm) Standard; 1/2" (1.3 cm) Avail
Min space between lines of score/crease	1/4" (6.4 mm) Standard
Cycle Speed	Up to 25,000 Feet per hour
Machine Dimensions 240XL	L: 108" (2.7m); W: 48" (1.2m) H: 47" (1.2m)
Machine Dimensions 243XL	L: 111" (2.8m); W: 48" (1.2m) H: 47" (1.2m)
Net Weight	240XL = 1204 lbs.(546 kg) 243XL = 1404 lbs. (637 kg)
Shipping Weight	240XL = 1684 lbs.(764 kg) 243XL = 1884 lbs. (854 kg)
Standard Input Power	230 vac 60 Hz 3Ph 30 amp Service Recommended

### ROSBACK CO.

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\*Contact Rosback for alternate electrical requirements  
Design Specifications Subject To Change Without Notice

\*Your Dealer: